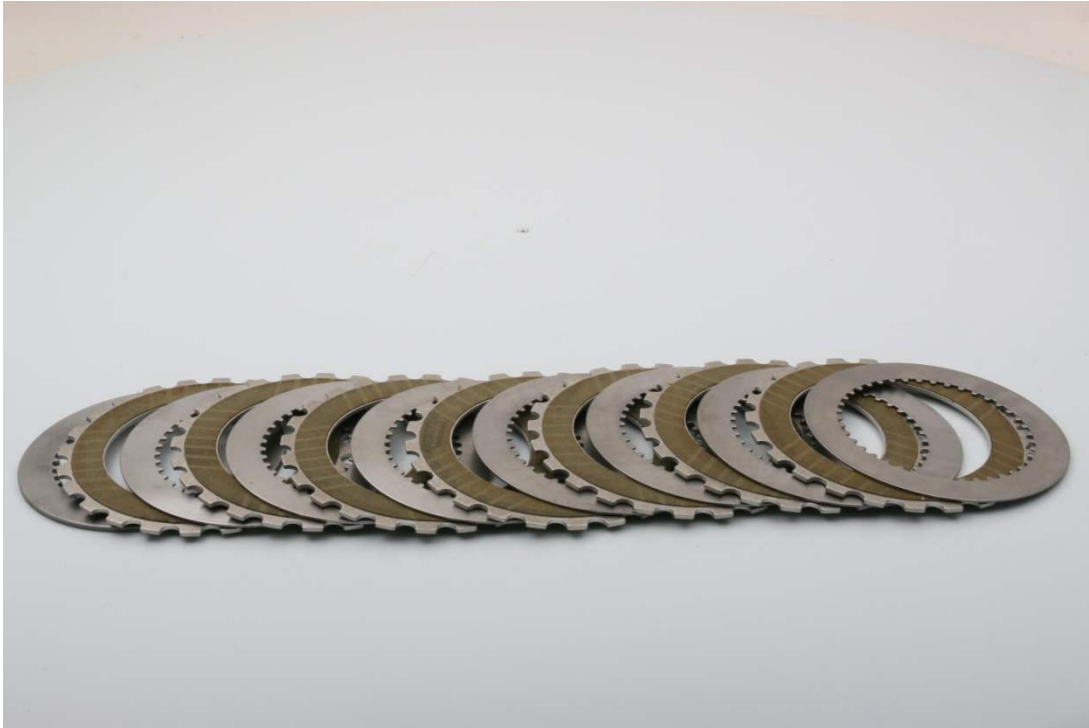


**BELT DRIVES LTD.**  
**CLUTCH STACKING INSTRUCTIONS FOR CLUTCH KIT ERCPS-100**



**NOTE:** All rounded edges on all clutch plates face outward towards pressure plate.  
Pre soak all friction plates for 5 minutes in ATF Type "F", Let drip dry over night,  
Wipe of excess with clean dry rag and install as instructed below, You will  
experience short term oil sling from friction plates for the first 200 miles.

The ERCPS-100, consists of 15 total clutch plates.  
(1) EDP-200, @.120" Thick steel backing plate.  
(7) ERCS-100, @ .059" ea. Thin steel drive plates  
(7) ERCP-100, @ .150" Thick Friction clutch plates @.ea.

Clutch stack height is all 15 clutch plates stacked on top of each other.  
Clutch stack height is 1.590" - 1.610"

**Stack into basket as follows:**

Start with (1) .120" Thick steel backing plate. (1) Friction plate, (1) Thin steel plate,  
(1) Friction plate, (1) Thin steel plate, (1) Friction plate. (1) Thin steel plate,  
(1) Friction plate, (1) Thin steel plate, (1) Friction plate, (1) Thin steel plate,  
(1) Friction plate, (1) Thin steel plate, (1) Friction plate, (1) Thin steel plate.